Messer Cutting Systems Pipe and Tube Cutting System for all Messer machines. Offline software provided by Lanteck 3D pipe and tube profiling, is used to easily create CNC programs for the Messer Global Control for both vertical and bevel cutting.

**FEATURES AND BENEFITS**
- Square and round tube and pipe size range: 6” to 24” diameter, 0.25” – 1.25” wall thickness, up to 40’ based on model.
- Includes two tube and pipe support carts. Rough height adjustment for the specific tube or pipe diameter is done with the insertion of spacer blocks. Final adjustment is done with fine-adjustment jack screws against the spacer blocks.
- Additional support carts are available.

**APPLICATION**
Plasma bevel cutting available on: Titan III, MetalMaster Xcel, MPC2000, and TMC4500 DB machine models.
Vertical cutting available on: All Messer machines except for SicoMat® and the MetalMaster 2.0.

<table>
<thead>
<tr>
<th>TYPE</th>
<th>CUTTING PROCESS</th>
<th>DIAMETER (INCHES)</th>
<th>WALL THICKNESS (INCHES)</th>
<th>LENGTH (FEET)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Round Pipe</td>
<td>Vertical or Plasma Bevel Cutting</td>
<td>2”-24”</td>
<td>1/4” - 1 1/4”</td>
<td>(max.) 40’</td>
</tr>
<tr>
<td>Square or Rectangular Tube</td>
<td>Vertical Cutting</td>
<td>2”-16”</td>
<td>1/4” - 1 1/4”</td>
<td>(max.) 40’</td>
</tr>
</tbody>
</table>
ROUND PIPE EXAMPLES

Bevel cut pipe with the Infinity Rotator.

Pipe example.

BEVELING EXAMPLES ON ROUND PIPE